

Formteile aus Polyacetal mit direkt angeformten Funktionselementen aus thermoplastischen Elastomeren

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The invention relates to a method for producing a composite body from a polyacetal (component a) with function elements which are directly moulded and comprised of one or more thermoplastic elastomers (component b). According to the invention, components a and b have varying hardnesses. In a first step, the material with the greater hardness (component a) is preinjected into a mold. Afterwards, said material is either cooled, removed and then placed in another larger cavity or is partially molded, whereby the material remains in a part of the mold. The material is then moved to a larger cavity or is not removed, whereby, in a second step, the molded part comprised of component a is bonded to component b by injecting the material with the lower hardness (component b) and is then removed as a composite body from the same tool, said tool being enlarged by a moving device.

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